



Bespoke Projects

Bespoke projects truly are unique.

From creative sculptures to monuments and street furniture the team at Bolton Sign use their experience in different areas to take your creative requirements and deliver captivating results .

Your creative vision. Realised.

Cultivating Ideas

Working closely with Studio Tech, a project management & design based organisation located in Stockport, Bolton Sign began work on an exciting project that would prove to be both challenging and fun.

Commissioned by Lincolnshire County Council, Studio Tech where to design a new sculpture which would be installed in a new retail complex based in Spalding, Lincolnshire.

The design brief centered around a horticultural theme. The purpose of the sculpture was to act as a focal meeting point within the retail complex. The brief indicated that the sculpture had to be eye-catching, memorable, colourful and durable.

Studio Tech presented their initial conceptual designs when, it was decided that the Tulip was the local authorities preferred choice.



In Bloom

The main stem (supporting post) was constructed from laser cut mild steel profiles. It was then fabricated and welded to the desired shape. Individual letters where fabricated and bonded to the stem.

The raw material was galvanised in a bath of hot zinc to ensure maximum durability and then colour coated for the desired aesthetic.

The flower was custom fabricated from 10swg aluminium sheets. The returns where constructed from aluminium extrusion, which were shaped and welded to create the 3D sectional pieces.

The individually cut face panels where high performance bonded to the aluminium sections to minimize welding distortion.

Each section was internally reinforced by the introduction of steel support brackets.

Once the individual sections had been produced they where prepared and filled ready for colour spray coating.

The metal work was then assembled to form the finished sculpture.

Planting the structure

The sculpture was fixed within a custom made steel reinforced mahogany housing which included seating facilities.

This structure was also manufactured by Bolton Sign.